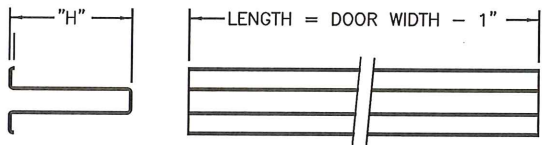
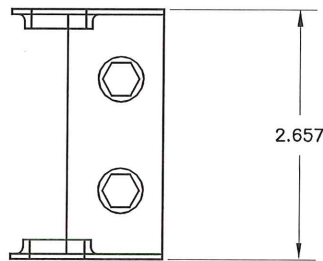


NOTES



ROLLED STRUT

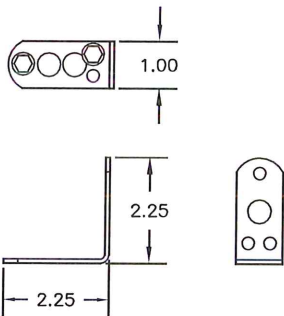
ROLLED HS STRUT CHART			
STRUT	THK.	"H"	YIELD (KSI)
HS-0	0.020	2.25	30
HS-1	0.030	2.25	30
HS-2	0.052	2.25	30
HS-3	0.052	3.50	30
2" 25GA	0.018	2.00	80
2" 20GA	0.034	2.00	80
3" 20GA	0.034	3.00	80
3" 18GA	0.040	3.00	80



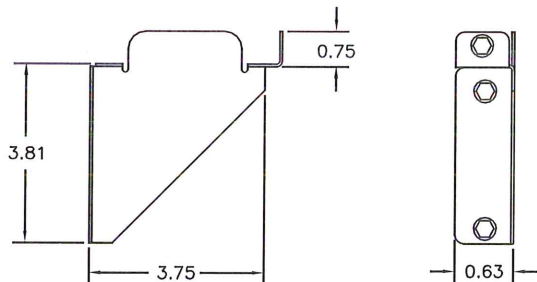
P/N 407532-1001 - ROLLER HOLDER
.07 MATERIAL THICKNESS
(ATTACH TO SECTION WITH 2X SCREWS)



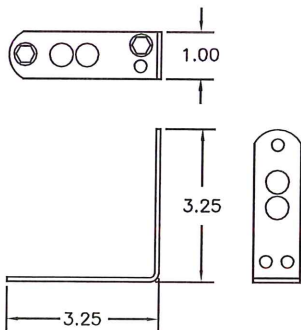
P/N 404030-0001 - BRACKET, ROLLER HOLDER-DOUBLE END STILE
.041 MATERIAL THICKNESS
(ATTACH TO SECTION WITH 2X SCREWS)



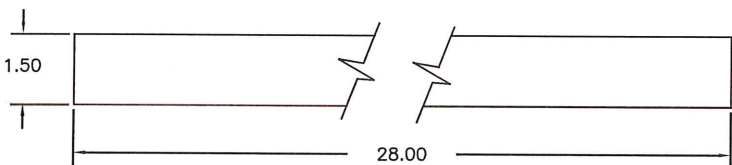
P/N 405742-0001 BRACKET, ROLLER SHAFT
.085 MATERIAL THICKNESS
(ATTACH TO SECTION WITH 2X SCREWS)



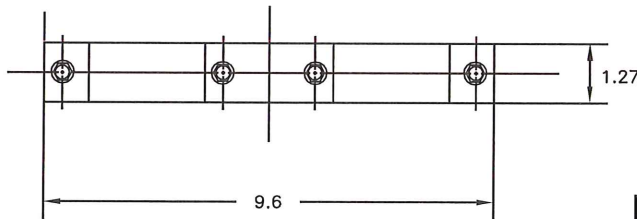
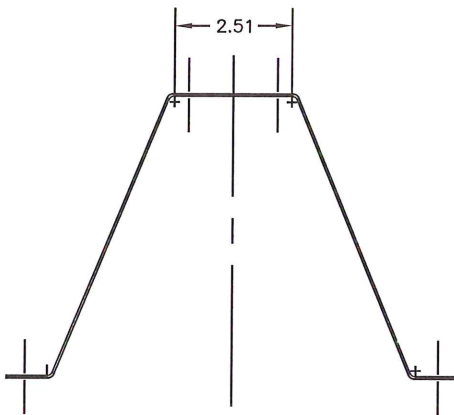
P/N 409863-0001 - BRACKET, SUPPORT, WINDLOAD, LH (SHOWN)
P/N 409863-0002 - BRACKET, SUPPORT, WINDLOAD, RH
.099 MATERIAL THICKNESS
(REFERENCE WIND LOAD DRAWING FOR INSTALLATION INSTRUCTIONS)



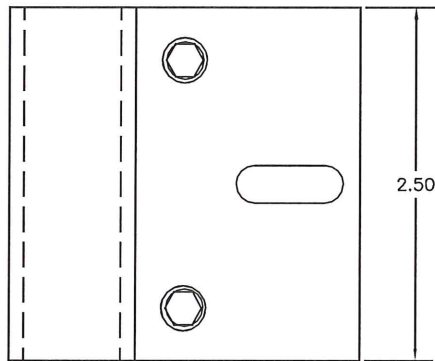
P/N 407305-0001 BRACKET, ROLLER SHAFT
.085 MATERIAL THICKNESS
(ATTACH TO SECTION WITH 2X SCREWS)



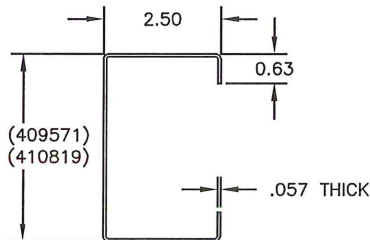
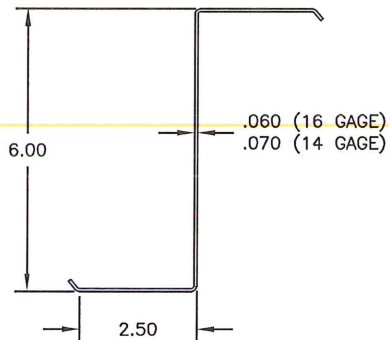
P/N 408166-0000 - STRUT STRAP
.041 MATERIAL THICKNESS
USED ON Z STRUT



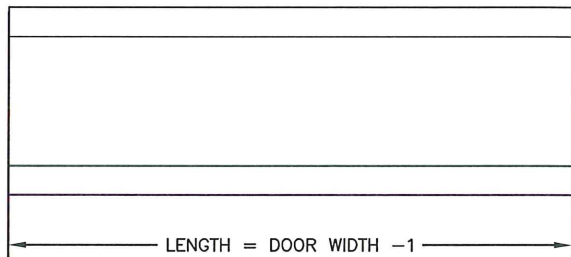
P/N 410959-0000 - STRUT STRAP
.050 MATERIAL THICKNESS
USED ON 6" TALL C-CHANNEL
(REFERENCE WIND LOAD DRAWING FOR INSTALLATION INSTRUCTIONS)



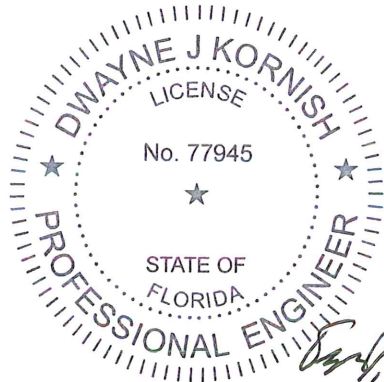
P/N 407756-0001 - Z-STRUT, 16 GA
P/N 407756-0002 - Z-STRUT, 14 GA



P/N 409517-XXXX - C-CHANNEL, PUNCH, 16 GA, 4" TALL
P/N 410819-XXXXXXX - C-CHANNEL, 16 GA, 6" TALL



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TX PE 117868



8/22/03

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REF DWG	USED ON	THIRD ANGLE PROJECTION	FINISH
		WHOLE NUMBERS: ± .25	NONE
		.X ± .1	
		.XX ± .03	
		.XXX ± .010	
		ANGLES: ± .5°	
		HOLES: ±	
		UNIT OF MEASURE	EA
		MATERIAL:	N/A
		DRAWN BY:	C DURAN
		CHECKED BY:	M WOMACK
		APPROVED BY:	JD FAW
		DATE	06/06/03
		DATE	10/22/03
		DATE	10/22/03
		DRAWING TITLE:	SECTIONAL DOOR HARDWARE DETAILS, COMMERCIAL
		DRAWING NUMBER	D- 408717
		SCALE:	N/A
		SHEET	2 OF 2